

**CORD BLOOD CD34<sup>+</sup> STEM CELLS ARE EFFICIENTLY TRANSDUCED WITH ANTI-CD19-CAR AND EXPANDED AND DIFFERENTIATED INTO VIVENK™ NATURAL KILLER CELLS WHICH DISPLAY SELECTIVE CYTOTOXICITY AGAINST B-CELL LEUKEMIA**

Monica Raimo\*, Nina Lamers-Kok, Didem Özkazanc, Daniëlle Steenmans, Greis Shahini, Amanda van Vliet, Denise Panella, Arianna Micciché, Youri van Waardenburg, Anna-Maria Georgoudaki, Jan Spanholtz, Adil Duru. *Glycostem Therapeutics, Oss, Netherlands*

**Background** Chimeric antigen receptor (CAR)-engineered Natural Killer (NK) cells are a highly promising option for adoptive cancer immunotherapy. Glycostem Therapeutics has developed a closed, automated, and feeder-free system for ex vivo expansion and differentiation of umbilical cord blood-derived CD34<sup>+</sup> stem cells into highly functional NK cells, currently evaluated in a Phase I/II clinical study (ClinicalTrials.gov ID: NCT04632316). The introduction of a genetic engineering step during early culture stages makes the system suitable for CAR-NK products, for the generation of billions of off-the-shelf viveNK™ cells for antigen-directed tumor targeting.

**Methods** To enhance the ability of NK therapies to kill resistant B-cell leukemia cells, we generated anti-CD19-CAR viveNK™ cells via lentiviral transduction with multiple second- and third-generation CARs carrying different hinge, transmembrane and intracellular domains. CAR cassettes were cloned into Glycostem's own clinically suitable lentiviral transfer plasmid; promoter analysis identified MNDU3 as the optimal transgene driver.

**Results** Engineered cells showed high expansion potential and fast differentiation into functional NK cells expressing specific surface markers. CAR surface expression increased up to 83% (n=8 donors) with higher Multiplicity of Infection (MOI) in a range of 1-20, but was sustained even at low (<5) MOI. CAR transgene genome integration (Vector Copy Number) and transcriptional efficiency was evaluated via quantitative Polymerase Chain Reaction (PCR). Exposure of CD19-viveNK™ cells to antigen-expressing B-cell leukemia cell lines resulted in increased degranulation and very potent antigen-specific cytotoxicity. Additionally, inherent innate NK cell phenotype and responses and the mechanism of action driving CD19-CAR viveNK™ cytotoxicity were investigated via flow cytometry-based analysis and single-cell RNA-sequencing (scRNA-Seq) of CAR-transduced vs non-transduced donors.

**Conclusions** Our data show how off-the-shelf, highly functional, and antigen-directed CAR-NK cells can be generated ex vivo, offering an option to target cancers which are often resistant or difficult to treat with standard immunotherapy.

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